









Work Order ID 63548

Thursday, November 04, 2010 10:02:24 AM









Page 1

Item ID:	D2618	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	11/4/2010	Start Qty:	100.00		Cust Item ID:	
Required Date:	11/19/2010	Req'd Qty:	100.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	10-11-04	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2618	Rev B1								

100		Hardinge CNC LATHE SMALL	0.00						
	Hardinge	Memo	0.00						100 
	Hardinge CNC Lathe Small	1-Turn as per Folio FA195 & Dwg D2618. □2-Deburr							
		 10/11/23							
110		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00						100 
	Quality Control								
		 10/11/23							
120		QC8- Inspect parts - second check	0.00						
	QC	Memo	0.00						100 
	Quality Control								
		G.A 10/11/24							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63548

Thursday, November 04, 2010 10:02:24 AM

Page 2

Item ID: D2618

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 11/4/2010 Start Qty: 100.00

Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 100.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 019

0.00



Packaging

Memo

0.00

Packaging

10/11/25 (100)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 10/11/25 MF 10-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, November 04, 2010 10:02:28 AM

Page 1

Work Order ID: 63548

Parent Item: D2618

Parent Item Name: Bushing



Start Date: 11/4/2010

Required Date: 11/19/2010

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELNR0.750

Purchased

No

100

f

58.3400

0.258

27.15789



Delrin Round Bar 0.75"



SA 10/11/24

Location

Loc Qty

Loc Code

MAT050

58.34

112418

0.12

~~11~~ 115472

58.22

116183

3024

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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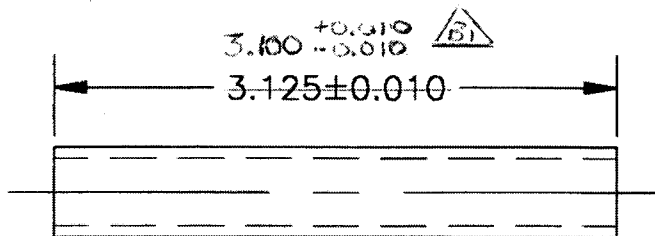
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NOTE: Date & initial all entries



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	4-# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



Ø0.500^{+0.000}_{-0.010}

Ø0.313^{+0.020}_{+0.000}

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63548
BS 10-11-04

MATERIAL: DELRIN OR TEFLON OR NYLON

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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